

CHEMRAZ® 505

SEALING SOLUTIONS

Greene, Tweed's Chemraz® 505 a perfluoroelastomer, provides a broader range of chemical resistance than any other compound on the market. With a temperature range of -22°F to 446°F (-30°C to 230°C), Chemraz 505 is the elastomer of choice for more than 90 percent of the most demanding services found in the chemical process and refining industries.

Chemraz 505 is ideal for processes taking place in subzero temperatures as well as for use in multisubstance plants or in mixed media due to its broad chemical resistance.

Chemraz 505 is available for use as O-rings, gaskets and many other custom shapes. Because of its versatility, Chemraz 505 is often used as a standard compound and can be found in a variety of applications including acids, caustics, aldehydes, esters, ethers, aromatics, hot water, steam, amines, methanol, ketones, TBA and MTBE.

FEATURES & BENEFITS

- Broad chemical compatibility for use with a wide range of harsh solutions
- Lower compression set provides better ability to handle temperature and pressure variations, shaft misalignment and O-ring shrinkage

Mixers

Compressors

• Sprayers/dispensers

• Controls/instrumentation

• Low temperature capabilities (-22°F/-30°C)

APPLICATIONS

- · Mechanical seals
- Valves
- Pump housings
- Sampling/metering equipment
- Reactors
- · Bearing isolators



| TYPICAL PROPERTIES* | | |
|---|----------------|------------------------------------|
| Physical Properties | ASTM Method | Typical Value |
| Color | | Black |
| Specific Gravity | D297 | 1.93 |
| Hardness, Shore A, Points | D2240 | 75 |
| Compression Set, 70 hours @ 400°F (204°C) @ 25% Deflection, % | D395 | 25 |
| Elongation @ Break, % | D1414 | 140 |
| Modulus @ 50% Elongation, psi (MPa) | D1414 | 450 (3.1) |
| Modulus @ 100% Elongation, psi (MPa) | D1414 | 1150 (7.9) |
| Tensile Strength @ Break, psi (MPa) | D1414 | 1750 (12.1) |
| Service Temperature Range, °F (°C) | | -22°F to 446°F (-30°C to 230°C) |

^{*} Note: Unless otherwise indicated, all tests are performed on (-214) O-rings.



Chemraz 505 can be used in applications exposed to the following media:

| Hot water and steam | Seawater, demineralized water, deionized water, boiler feedwater |
|---------------------|--|
| Amines | Ethanol amine, ethylene diamine, butylamine, monomethyl amine |
| Inorganic acids | Sulphuric acid, nitric acid, hydrochloric acid, phosphoric acid, hydrofluoric acid |
| Organic acids | Formic acid, acetic acid, diacetic acid, benzoic acid, terephthalic acid |
| Bases | Sodium hydroxide, potassium hydroxide, ammonium hydroxide |
| Aldehydes | Formaldehyde, acetaldehyde, butyraldehyde, benzaldehyde |
| Aromatic media | Benzene, toluene, phenol, chlorobenzene, aniline, xylene, benzyl chloride |
| Aliphatic media | Methane, ethane, ethylene, acetylene |
| Alcohols | Methanol, ethanol, propanol, benzyl alcohol, ethylene glycol |
| Ether | Dimethyl ether, diethyl ether, ethylene oxide |
| Esters | Acetate, acrylate, phthalate |
| Ketones | Acetone, methylethylketone (MEK), diethylketone |
| Solvents | Methylene chloride, dimethyl formamide (DMF), tetrahydrofuran (THF), MTBE |



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